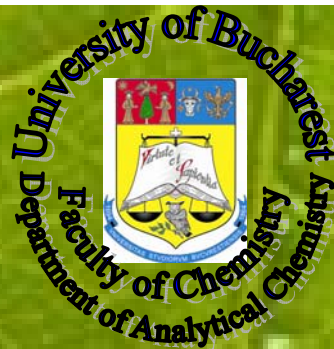




# Green approach in bioassays through replacement of acetonitrile from sample preparation and separation stages

Andrei Medvedovici, Florin Albu

1st INTERNATIONAL CONFERENCE ON ANALYTICAL CHEMISTRY

Analytical Chemistry for a Better Life

**RO-ICAC'2012**

# Green Analytical Chemistry

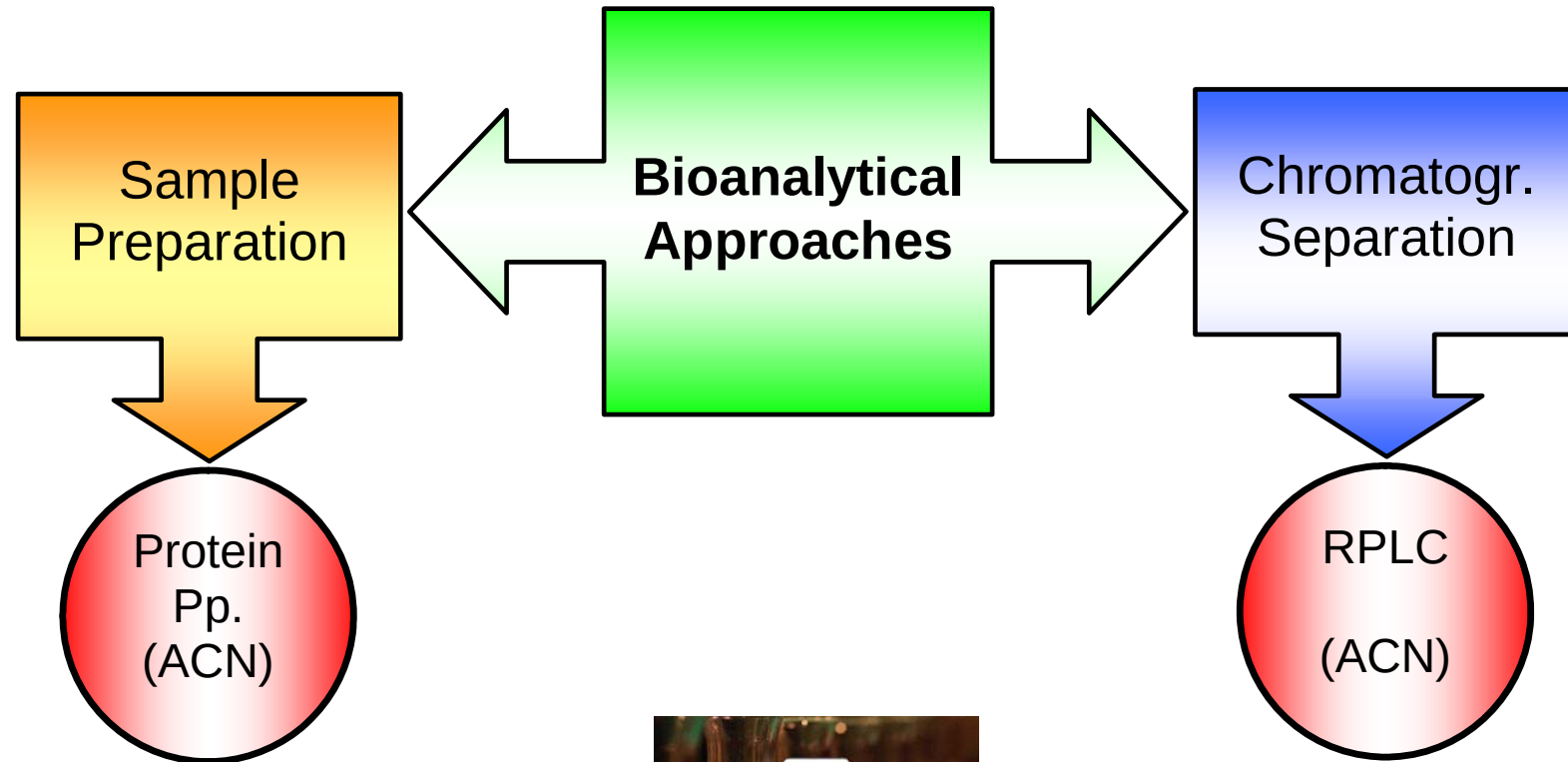
**“The use of analytical chemistry techniques and methodologies that reduce or eliminate solvents, reagents, preservatives and other chemicals that are hazardous to human health or the environment and that may also enable faster and more energy-efficient analyses without compromising performance criteria”**



**J. Namiesnik, Green analytical chemistry – some remarks, J. Sep. Sci. 24 (2001) 151.**

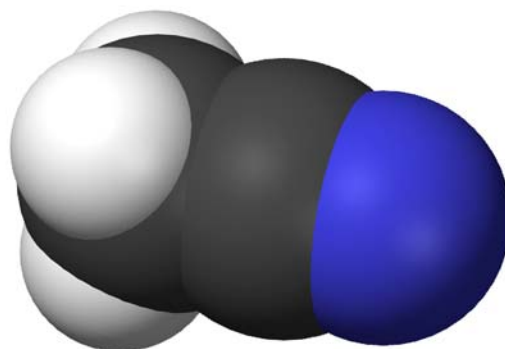
**L.H. Keith, et al. Green analytical methodologies, Chem. Rev. 107 (2010) 2695.**

# The “classic” scenario:



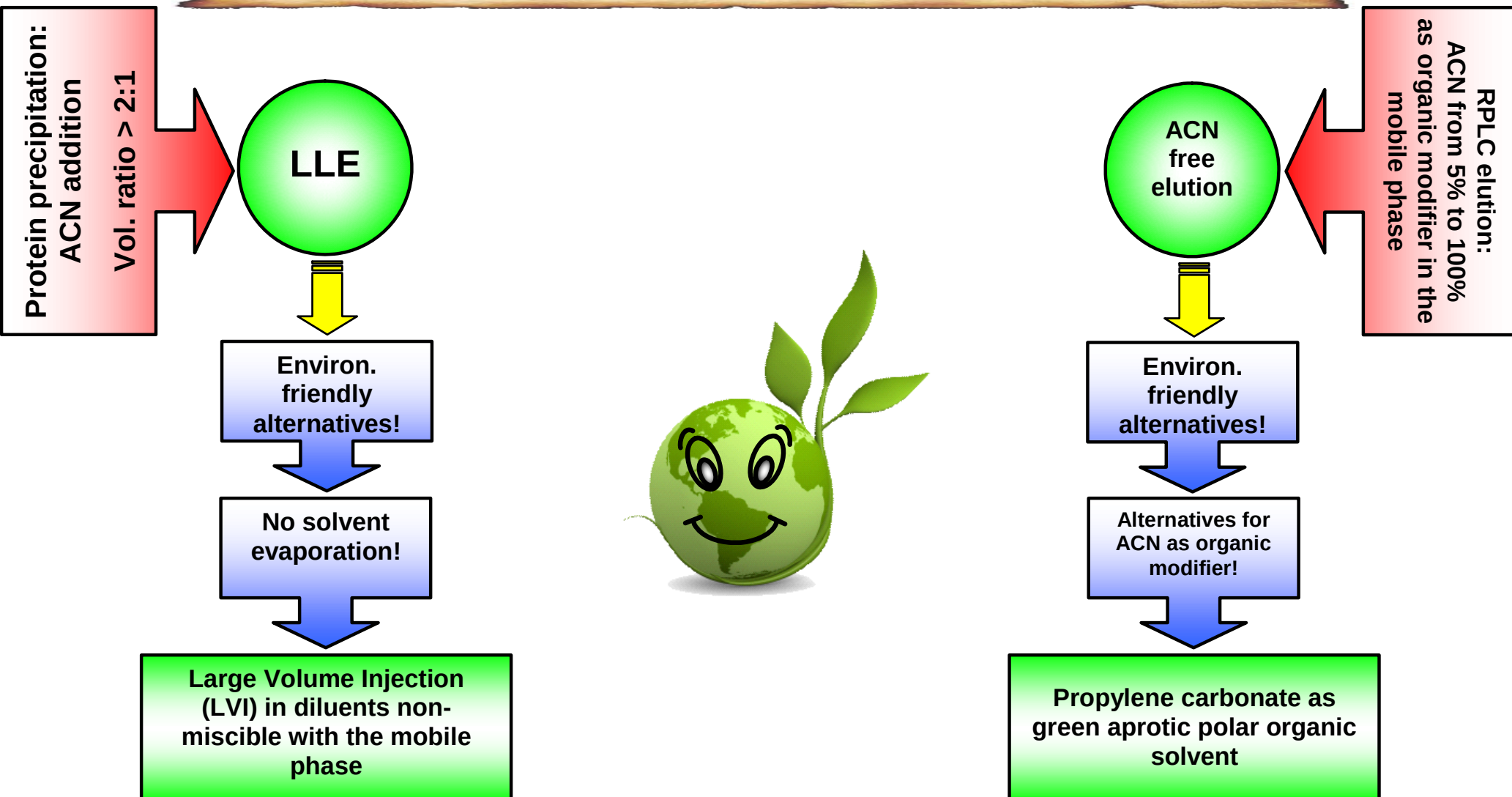
**ACN: Obviously, it is not a green approach!**

# Acetonitrile



- ☞ **Listed as VOC**
- ☞ **Toxic**
- ☞ **Flammable**
- ☞ **Acetonitrile shortage (economic crisis)**

# Possible solutions:

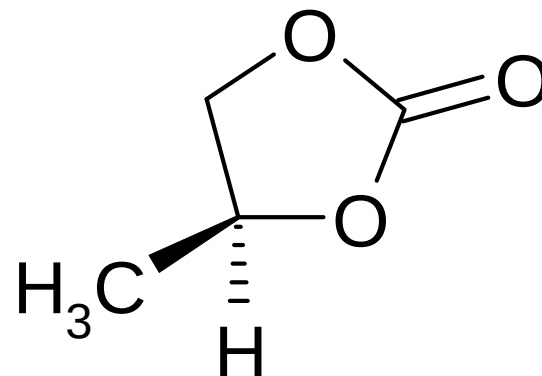
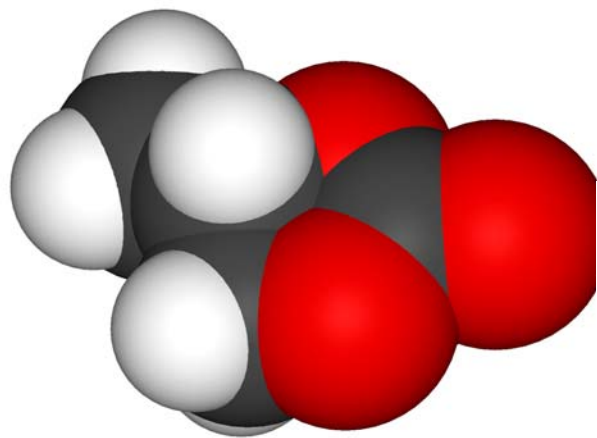


## Alternatives:

| Characteristics                                        | ACN             | PC              | 1-Octanol                                  | EtOH                     |
|--------------------------------------------------------|-----------------|-----------------|--------------------------------------------|--------------------------|
| CAS no.                                                | 75-05-8         | 108-32-7        | 111-87-5                                   | 64-17-5                  |
| Type of solvent                                        | Polar aprotic   | Polar aprotic   | Apolar                                     | Polar protic             |
| Molecular weight                                       | 41.04           | 102.09          | 130.23                                     | 46.07                    |
| Molecular dipole moment (D)                            | 3.92            | 4.90            | 2.0                                        | 1.69                     |
| Dielectric constant                                    | 35.94           | 64.90           | 10.3                                       | 24.55                    |
| Hansen solubility parameters – Dispersive - $\delta D$ | 15.3            | 20.0            | 17.0                                       | 15.8                     |
| Polar - $\delta P$                                     | 18.0            | 18.0            | 3.3                                        | 8.8                      |
| Hydrogen bonding - $\delta H$                          | 6.1             | 4.1             | 11.9                                       | 19.4                     |
| Boiling point (°C)                                     | 81.6            | 241.7           | 194.5                                      | 78.0                     |
| Melting point (°C)                                     | -45.0           | -49.2           | -16.5                                      | -113.9                   |
| Density g/cm <sup>3</sup>                              | 0.781           | 1.205           | 0.827                                      | 0.789                    |
| Experimental Log K <sub>ow</sub>                       | -0.34           | -0.41           | 3.00                                       | -0.31                    |
| Water solubility                                       | Fully miscible  | 240 g/L         | 0.3 mg/L                                   | Fully miscible           |
| Viscosity / 25 °C (cP)                                 | 0.36            | 2.4             | 7.21                                       | 1.1                      |
| Vapor pressure kPa/20 °C                               | 9.7             | 0.017           | 0.19                                       | 5.83                     |
| Flash point °C                                         | 2               | 132             | 81.1                                       | 13                       |
| Autoignition temperature (°C)                          | 524             | 455             | 270                                        | 365                      |
| Lower flammable limit (LFL) - %                        | 4               | 1.7             | 1.1                                        | 3.5                      |
| Upper flammable limit (UFL) - %                        | 16              | 32.5            | 7.4                                        | 19                       |
| Oral LD50 rat mg/kg                                    | 2462.7          | 34596.0         | 4718.1                                     | 7055.3                   |
| Dermal LD50 rabbit mg/kg                               | 980             | 20001           | 2000                                       | 19999                    |
| Acute LC50 Daphnia (48 hrs) - mg/mL (c*)               | 15.5            | 54.4            | 169                                        | 1627.7                   |
| NFPA Rating Health                                     | 2               | 1               | 1                                          | 0                        |
| NFPA Rating Fire                                       | 3               | 1               | 2                                          | 3                        |
| NFPA Rating Safety                                     | 2               | 0               | 1                                          | 0                        |
| Exempt VOC (acc. 40 CFR 51.100)                        | No              | Yes             | No                                         | No                       |
| Biodegradability                                       | ~ 40% / 10 days | > 80% / 10 days | 78 % / 28 days<br>readily<br>biodegradable | readily<br>biodegradable |

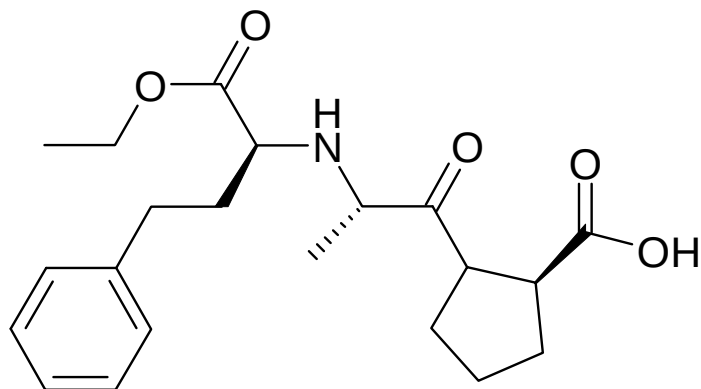


# Propylene carbonate: a greener approach!



- ➡ Not listed as VOC
- ➡ Readily biodegradable
- ➡ Not flammable
- ➡ Available as highly purified solvent
- ➡ Chiral (potential as chiral selector in the M.Ph.?)

# An application (bioassay): a possible scenario!



**Enalapril**

Relatively inactive pro-drug

Log  $K_{ow}$  = 0.59

Pharmacokinetic conc. range:

0.1 to 150 ng/mL

Over-selectivity:

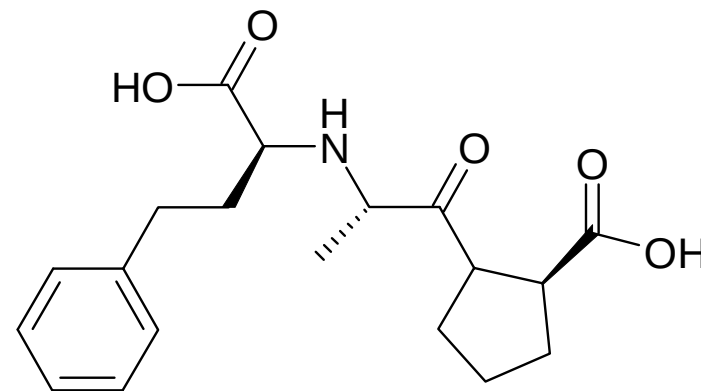
Chromatographic separation of rotamers

Recovery concerns:  
Log  $K_{ow}$  1-octanol = 3

Gradient elution

Known  
pharmacokinetics  
LC-MS/MS assay

Relatively high  
temperature  
chromatographic driven  
conditions



**Enalaprilat**

Active metabolite

Log  $K_{ow}$  = -1.05

Pharmacokinetic conc. range:  
0.1 to 100 ng/mL

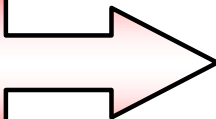
**The worst case!**





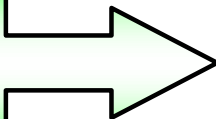
# “Greening” stages:

Protein  
Precipitation  
Plasma : ACN  
1 : 2



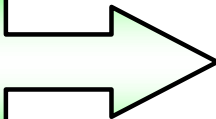
ACN based  
gradient elution

1-Octanol based  
LLE



ACN based  
gradient elution

1-Octanol based  
LLE



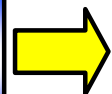
PC based gradient  
elution

Method  
1

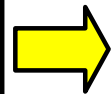
Method  
2

Method  
2

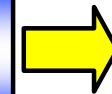
Accommodating  
PC based elution



Optimizing LLE in  
1-Octanol

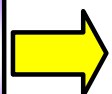


Accommodating  
LVI in 1-Octanol

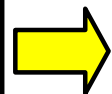


Accommodating  
MS detection with  
PC

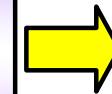
Evaluation of  
recoveries



Evaluation of  
matrix effects



Quality  
characteristics  
through validation

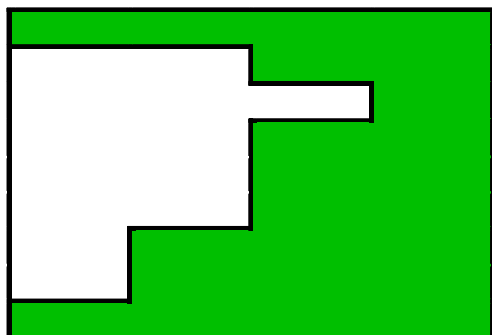


Quality  
characteristics  
through incurred  
samples analysis

# First concern: PC miscibility with water

Solv. A = EtOH:H<sub>2</sub>O  
Solv. A / PC

1:9  
1:4  
3:7  
2:3  
1:1  
3:2  
7:3  
4:1  
9:1

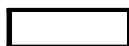


EtOH

| 0% | 10% | 20% | 30% |



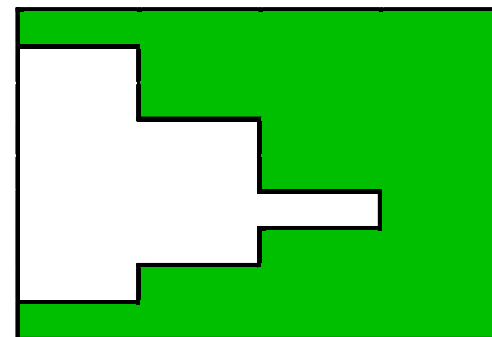
fully miscible



immiscible

Solv. B = EtOH:PC  
H<sub>2</sub>O / Solv. B

1:9  
1:4  
3:7  
2:3  
1:1  
3:2  
7:3  
4:1  
9:1



EtOH

| 0% | 10% | 20% | 30% |



fully miscible



immiscible



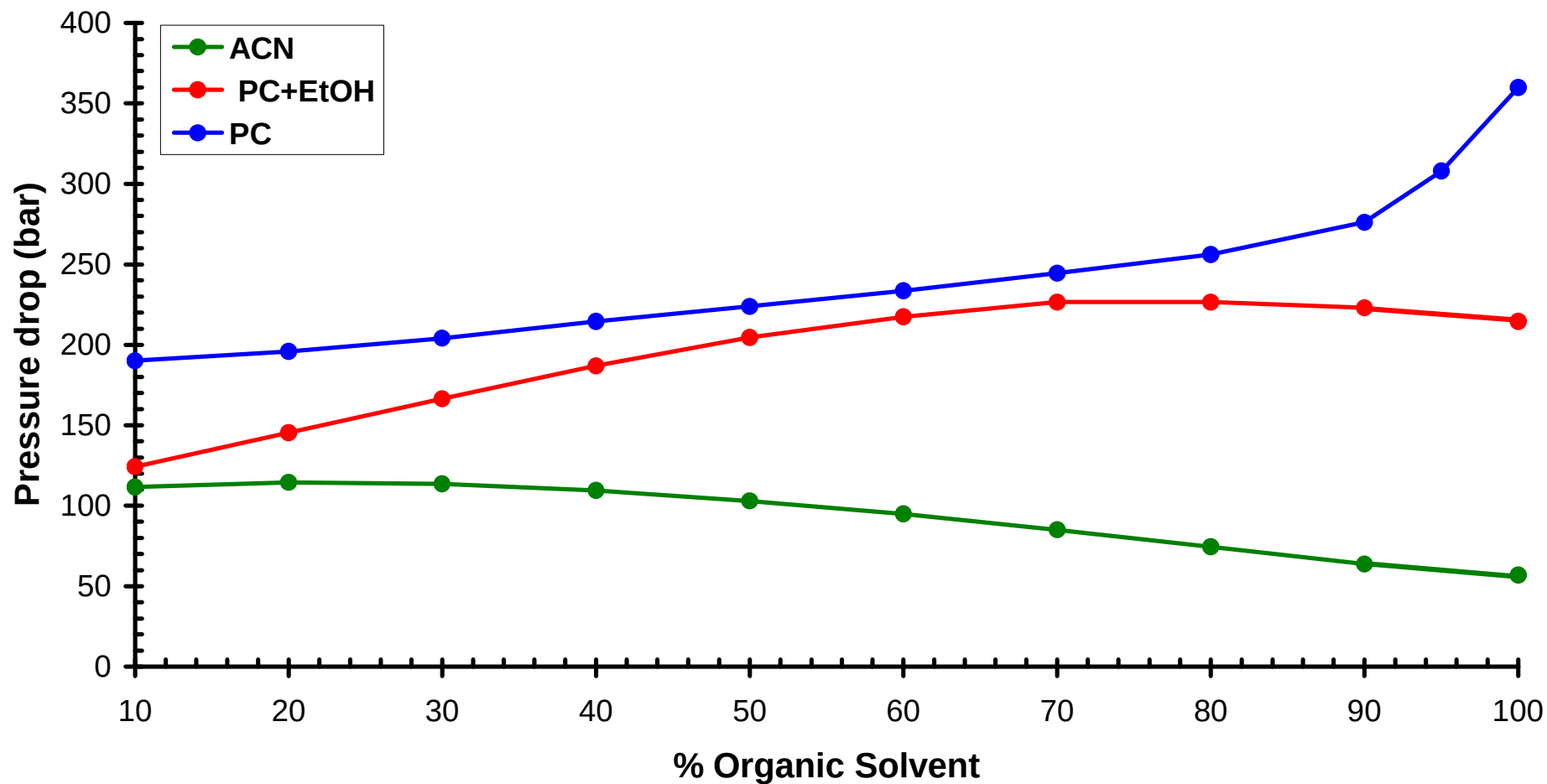
- H<sub>2</sub>O / EtOH = 7/3 (v/v) and PC
- PC / EtOH = 7/3 (v/v) and H<sub>2</sub>O

# Second concern: pressure drop on the column

Column Eclipse XDB C18 50\*4.6 mm 1.8  $\mu$ m

Flow rate: 0.8 mL/min

Column Temperature: 60 °C



# Chromatographic conditions:

**Chromatographic Column:** Zorbax SB-C18 Rapid Resolution 50 mm L x 4.6 mm i.d. x 1.8  $\mu\text{m}$  d.p.

**Guard Column:** Phenomenex C18 4 mm L x 2 mm i.d. x 5  $\mu\text{m}$  d.p.

**Column temperature:** 50  $^{\circ}\text{C}$

**Solvent A:** 0.1% HCOOH in ACN; **Solvent B:** aq. HCOOH 0.1%;

**Gradient profile:** (Time – min / Solvent A - % / Flow rate – mL/min): 0.0 / 10 / 0.8  $\rightarrow$  5.0 / 70 / 0.8  $\rightarrow$  5.01 / 100 / 0.8  $\rightarrow$  5.50 / 100 / 0.8  $\rightarrow$  6.0 / 100 / 1.2  $\rightarrow$  6.01 / 10 / 1.2  $\rightarrow$  8.0 / 10 / 1.2.

**Injection volume:** 5  $\mu\text{L}$  of water/acetonitrile solutions or 75  $\mu\text{L}$  of 1-octanol solutions

**Chromatographic Column:** Zorbax SB-C18 Rapid Resolution 50 mm L x 4.6 mm i.d. x 1.8  $\mu\text{m}$  d.p.

**Guard Column:** Phenomenex C18 4 mm L x 2 mm i.d. x 5  $\mu\text{m}$  d.p.

**Column temperature:** 50  $^{\circ}\text{C}$

**Solvent A:** 0.1% HCOOH in PC/EtOH (7:3 v/v); **Solvent B:** aq. HCOOH 0.1%;

**Gradient profile:** (Time – min / Solvent A - % / Flow rate – mL/min): 0.0 / 5 / 0.8  $\rightarrow$  5.0 / 70 / 0.8  $\rightarrow$  5.01 / 100 / 0.8  $\rightarrow$  5.50 / 100 / 0.8  $\rightarrow$  6.0 / 100 / 0.8  $\rightarrow$  6.01 / 5 / 0.8  $\rightarrow$  10.0 / 5 / 1.2.

**Injection volume:** 75  $\mu\text{L}$  of 1-octanol solutions

# Chromatographic results:

| Organic elution solvent                                             | Analyte | ACN |       |       | PC/EtOH |       |       | PC/EtOH |       |       |
|---------------------------------------------------------------------|---------|-----|-------|-------|---------|-------|-------|---------|-------|-------|
| % Org. solv. at the start of the gradient                           |         | 10% |       |       | 10%     |       |       | 5%      |       |       |
| Injection conditions                                                |         | k   | N     | Symm. | k       | N     | Symm. | k       | N     | Symm. |
| 1 uL<br>Solv.: ACN                                                  | EAT     | 3.9 | 3206  | 0.4   | 1.5     | 1773  | 0.8   | 3.7*    | -     | -     |
|                                                                     | IS2     | 4.9 | 18502 | 1.0   | 3.8     | 6754  | 0.8   | 5.1     | 18350 | 0.8   |
|                                                                     | E       | 5.8 | 8807  | 1.3   | 5.1     | 3610  | 1.2   | 5.9     | 6136  | 1.2   |
|                                                                     | IS1     | 7.3 | 36145 | 0.9   | 7.3     | 36244 | 0.8   | 7.7     | 22463 | 1.0   |
| 75 uL<br>Solv.: 1-Octanol                                           | EAT     | 3.7 | 2860  | 0.7   | **      | -     | -     | 3.5     | 2708  | 1.3   |
|                                                                     | IS2     | 4.6 | 16386 | 1.0   | 3.5     | 5911  | 1.5   | 4.9     | 10322 | 1.3   |
|                                                                     | E       | 5.4 | 7859  | 1.0   | 4.9     | 2611  | 1.5   | 5.8     | 6012  | 1.2   |
|                                                                     | IS1     | 6.6 | 30968 | 0.8   | 6.2     | 27316 | 1.0   | 6.8     | 31640 | 0.7   |
| 75 uL<br>Solv.: 1-Octanol<br>(extraction from acidic aqueous phase) | EAT     | 3.7 | 2778  | 0.8   | -       | -     | -     | 3.5     | 2668  | 0.9   |
|                                                                     | IS2     | 4.6 | 17126 | 1.0   | -       | -     | -     | 4.9     | 16138 | 1.1   |
|                                                                     | E       | 5.4 | 7776  | 1.2   | -       | -     | -     | 5.8     | 7745  | 1.2   |
|                                                                     | IS1     | 6.6 | 30152 | 1.0   | -       | -     | -     | 6.8     | 30842 | 1.1   |

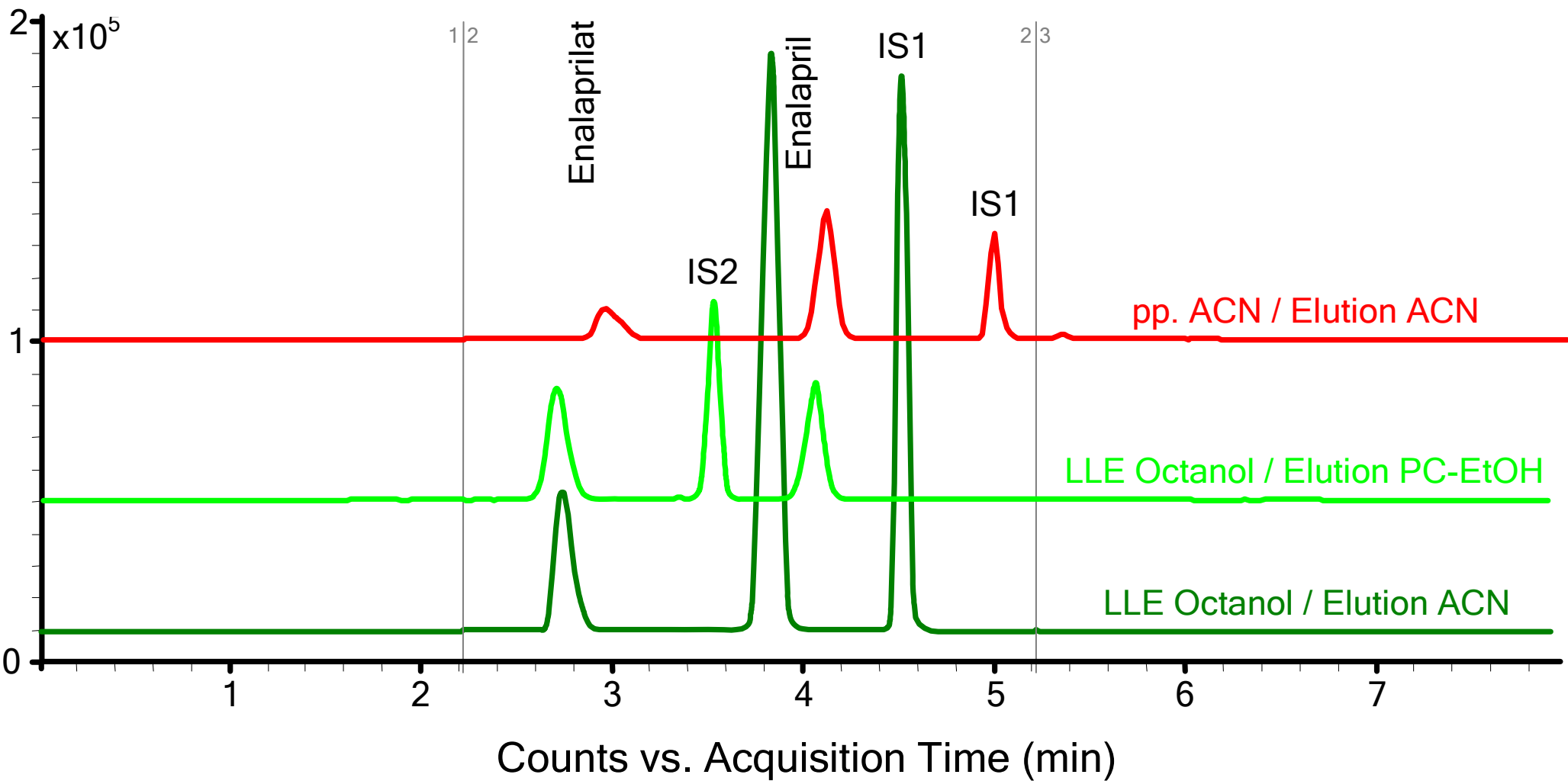
Analytes: EAT – enalaprilat; E – enalapril; IS1 – internal standard 1; IS2 – internal standard 2.

k – Retention factor; N – Efficiency; Symm. – Peak symmetry as given by integrator (a/b at 5% from peak height). These are apparent values, as long as gradient elution was used according to conditions in Experimental Section.

\* Approximate value, as the peak suffers from strong solvent focusing effects on injection.

\*\* Peak splitting appears due to effects on injection; k is placed within the interval 0.8 – 1.1

# Chromatographic results:





## Third concern: LVI of samples in 1-Octanol

1.  $\text{Log } K_{ow} \text{ diluent} > \text{Log } K_{ow} \text{ analytes}$
2. Mobile phase composition forces diluent to saturate the Stationary Phase
3. Viscous fingering effects may arise if  $\eta$  diluent is significantly different from  $\eta$  mobile phase
4. Diluent plug is eluted from column before a consequent run

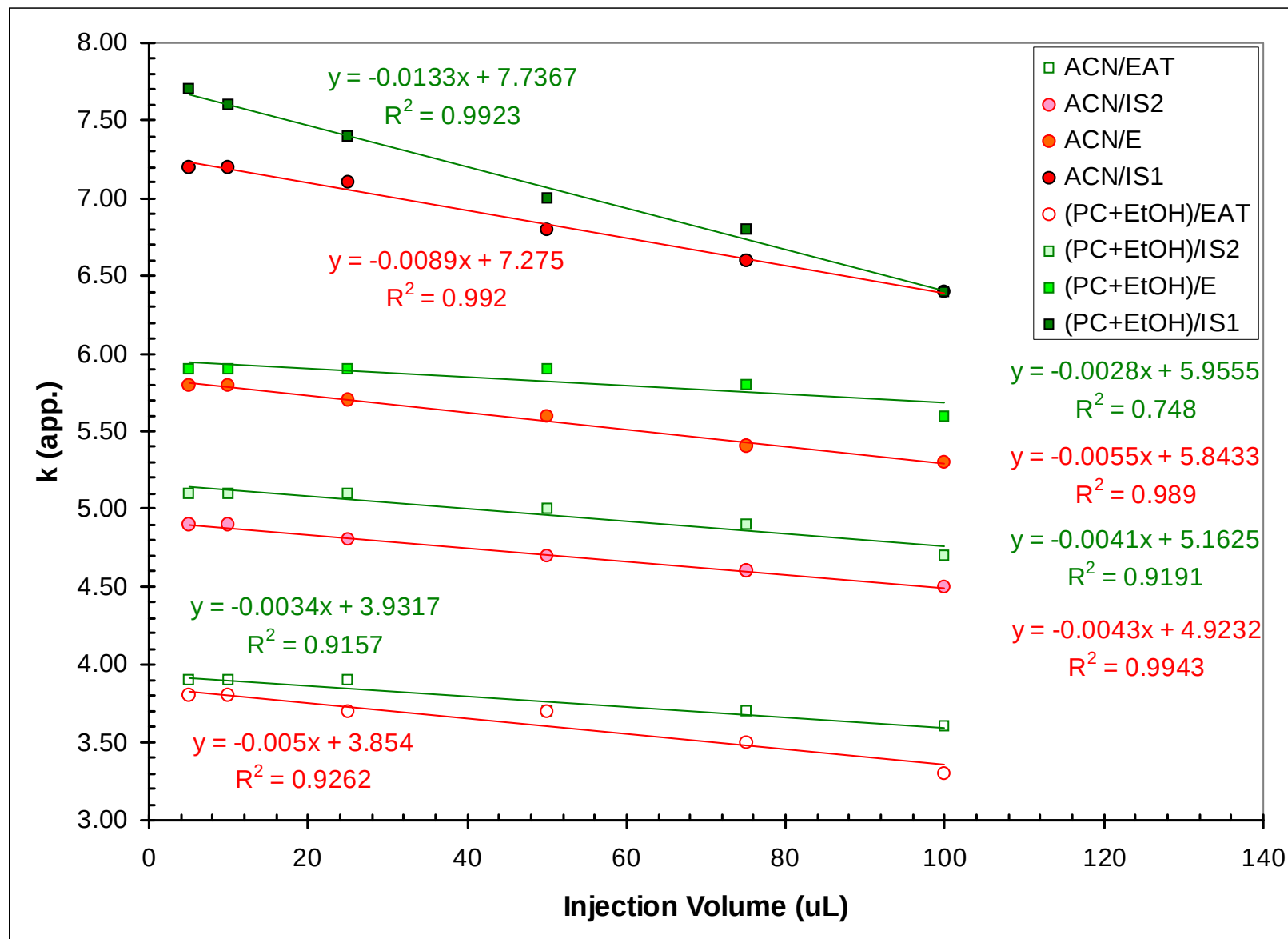
Some resulting effects:

- A. Retention decreases with the increase of the injected volume as the available Stationary Phase volume is lower!
- B. Efficiency decreases with the increase of the injected volume!
- C. Peak symmetry depends on the injected volume!

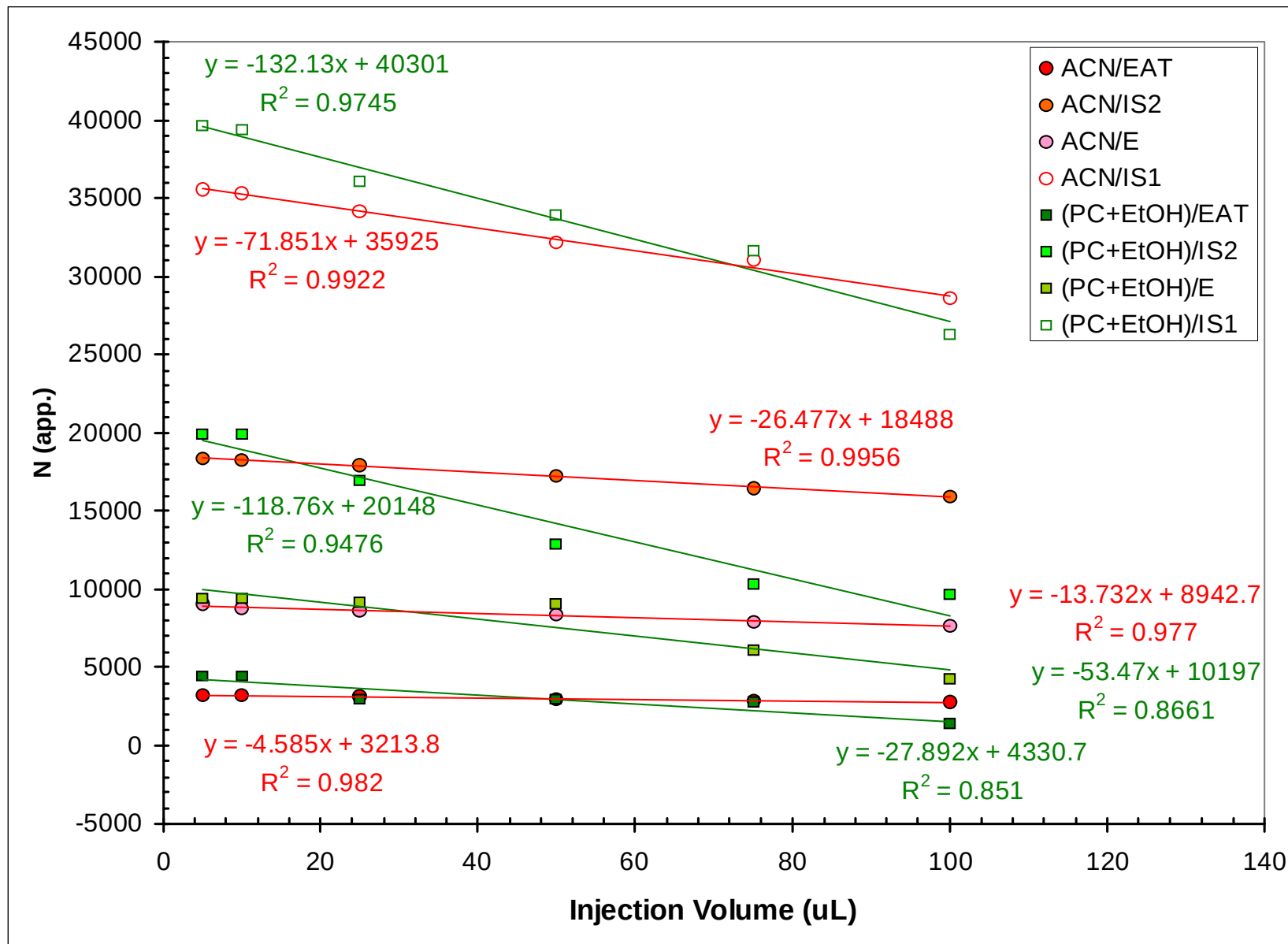
**A. Medvedovici et al. J. Liq. Chrom. & Rel. Technol. 30 (2007) 199.**

**A. Medvedovici et al. J. Sep. Sci. 31 (2008) 2939.**

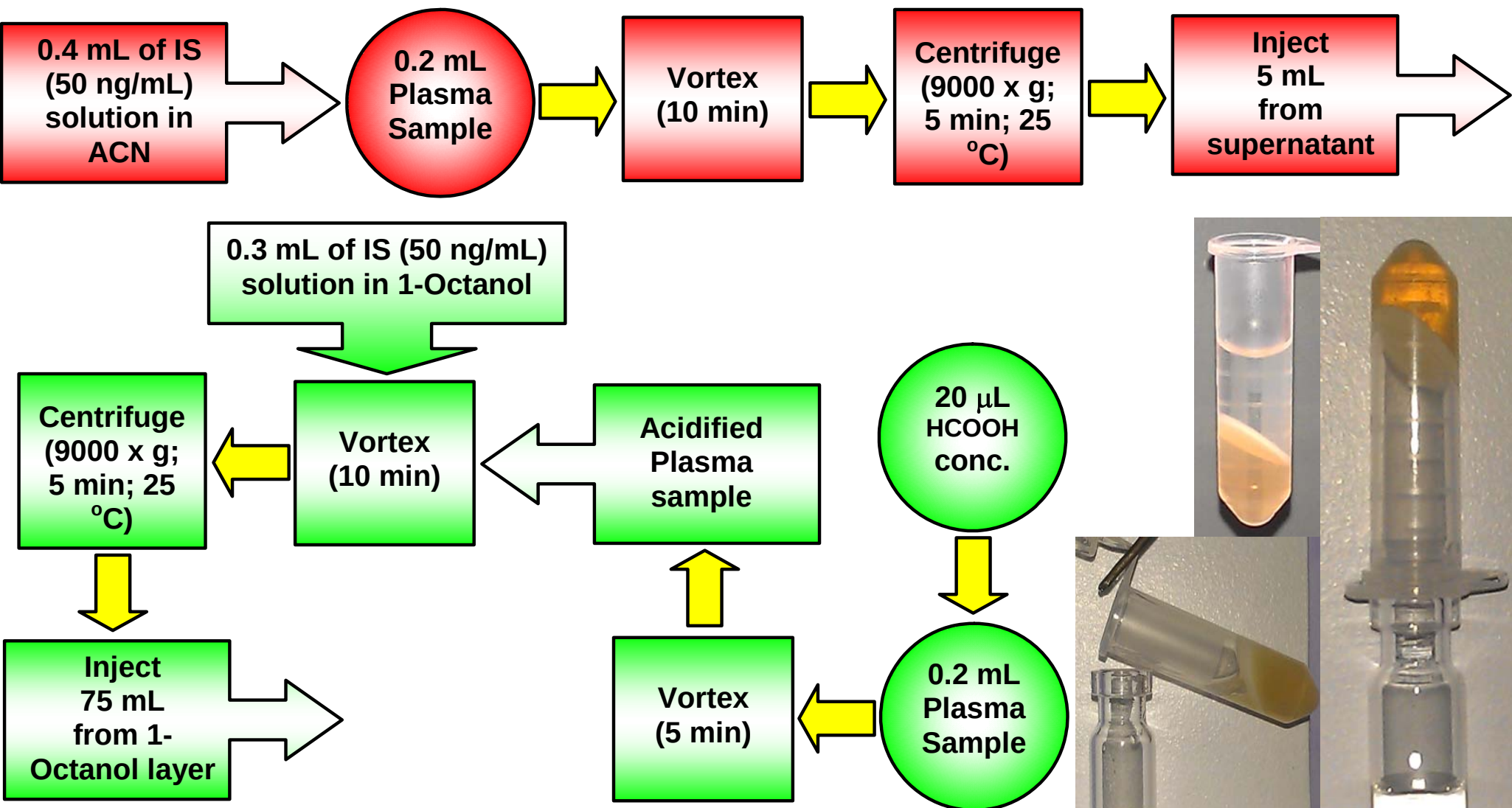
# LVI in 1-octanol: Retention



# LVI in 1-octanol: Efficiency



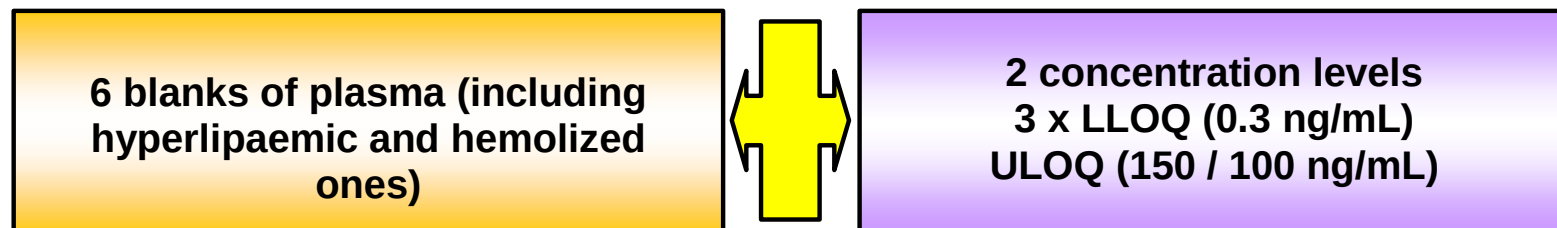
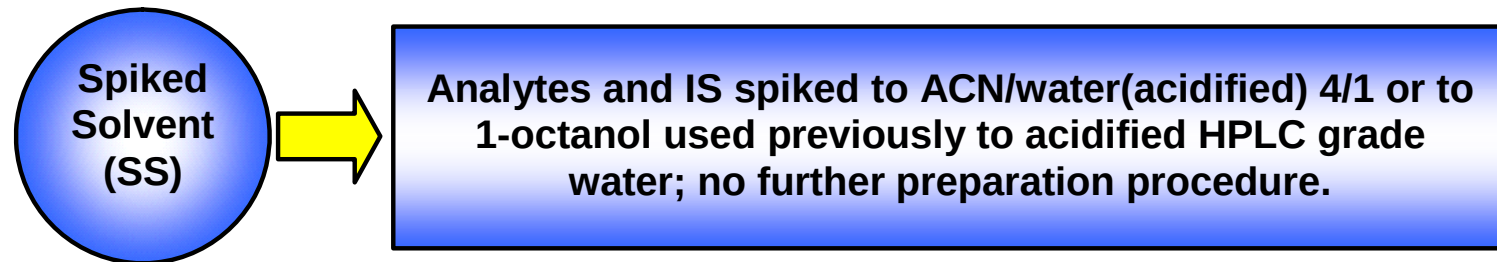
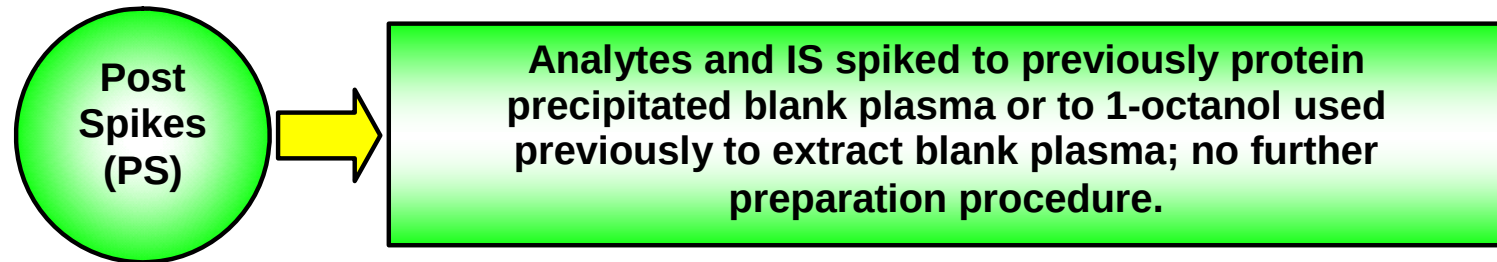
# Sample preparation procedures



**A. Medvedovici et al. J. Pharm. Biomed. Anal. 54 (2011) 1163.**

**A. Medvedovici et al. Bioanalysis 3 (2011) 1935.**

# Matrix effects & Recoveries (1)

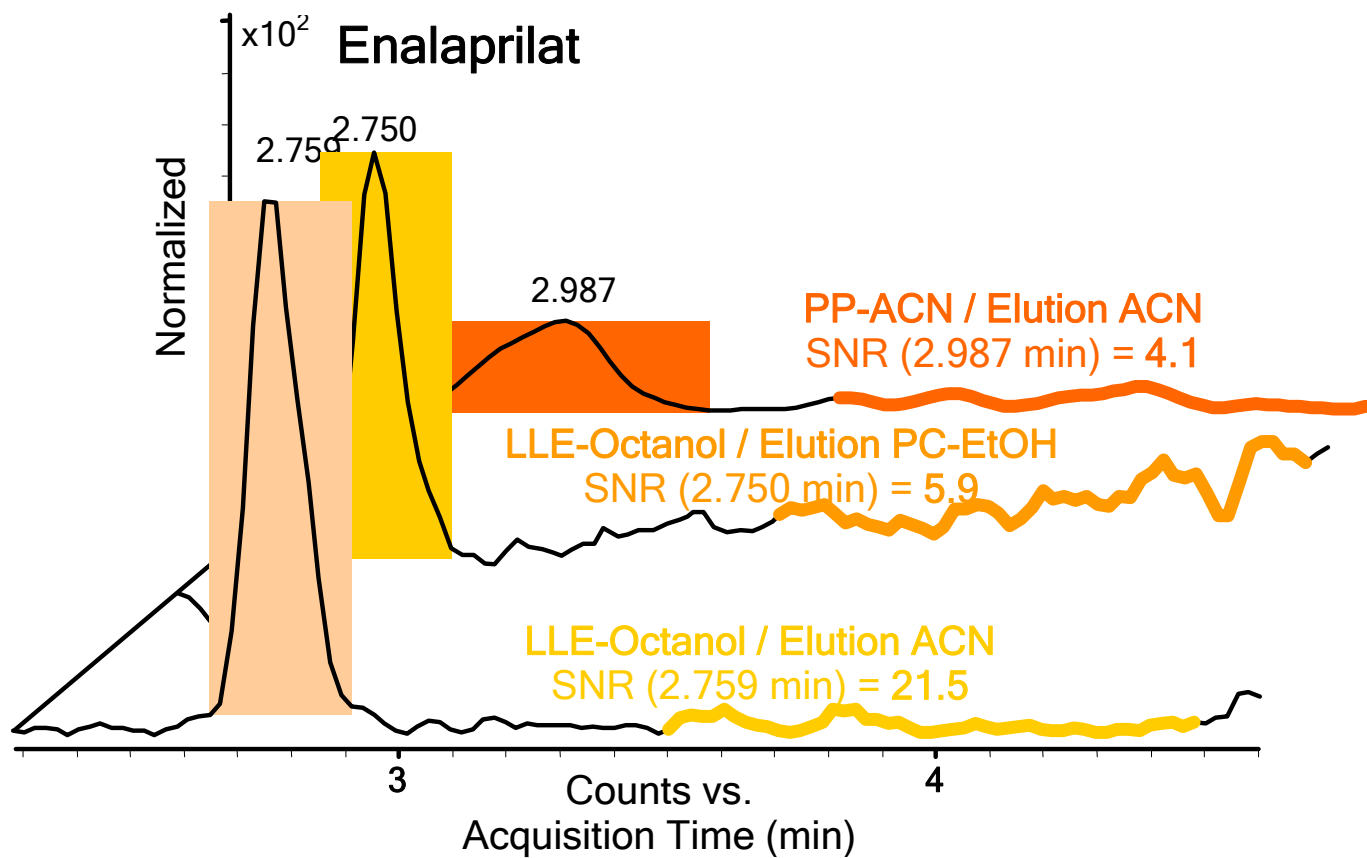


## Matrix effects & Recoveries (2)

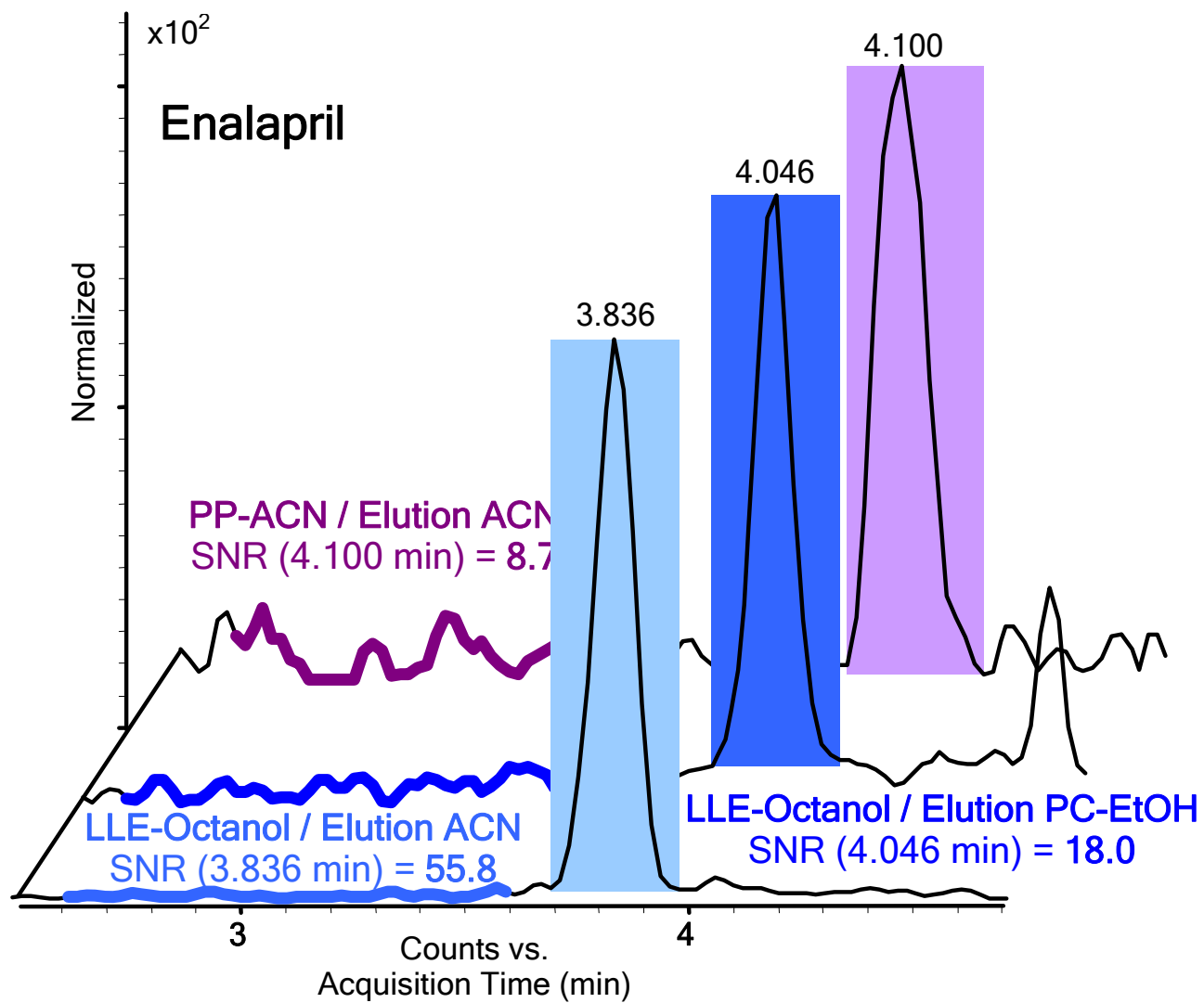
| Analyte                       | Concentration | Recovery % |      | Matrix effects |      | IS normalized |      |
|-------------------------------|---------------|------------|------|----------------|------|---------------|------|
|                               |               | SM / PS    |      | PS / SS        |      | MF            |      |
|                               |               | %          | RSD% | MF             | RSD% | IS-MF         | RSD% |
| pp. ACN / Elution ACN         |               |            |      |                |      |               |      |
| Enalapril                     | 0.3 ng/mL     | 95.3       | 7.0  | 1.193          | 7.7  | 0.86          | 10.3 |
|                               | 150 ng/mL     | 90.1       | 4.5  | 1.013          | 1.2  |               |      |
|                               | Average       | 92.4       | 6.3  | 1.103          | 10.2 |               |      |
| Enalaprilat                   | 0.3 ng/mL     | 98.7       | 5.2  | 1.231          | 6.6  | 0.88          | 10.2 |
|                               | 100 ng/mL     | 110.8      | 2.6  | 1.038          | 1.2  |               |      |
|                               | Average       | 105.3      | 7.0  | 1.134          | 10.1 |               |      |
| IS1                           | 100 ng/mL     | 82.0       | 3.3  | 1.291          | 3.2  | -             | -    |
| LLE Octanol / Elution ACN     |               |            |      |                |      |               |      |
| Enalapril                     | 0.3 ng/mL     | 36.6       | 5.4  | 1.251          | 1.5  | 1.38          | 11.6 |
|                               | 150 ng/mL     | 44.1       | 5.4  | 1.001          | 1.2  |               |      |
|                               | Average       | 40.4       | 11.1 | 1.126          | 11.7 |               |      |
| Enalaprilat                   | 0.3 ng/mL     | 58.1       | 3.6  | 1.023          | 2.4  | 1.24          | 3.3  |
|                               | 100 ng/mL     | 53.6       | 2.7  | 1.003          | 1.4  |               |      |
|                               | Average       | 55.8       | 5.2  | 1.013          | 2.2  |               |      |
| IS1                           | 75 ng/mL      | 112.1      | 2.6  | 0.819          | 2.9  | -             | -    |
| LLE Octanol / Elution PC-EtOH |               |            |      |                |      |               |      |
| Enalapril                     | 0.3 ng/mL     | 52.2       | 2.8  | 0.739          | 3.0  | 0.91          | 7.1  |
|                               | 150 ng/mL     | 45.4       | 8.5  | 0.740          | 5.2  |               |      |
|                               | Average       | 48.8       | 9.3  | 0.740          | 4.0  |               |      |
| Enalaprilat                   | 0.3 ng/mL     | 47.3       | 10.7 | 0.633          | 8.6  | 0.77          | 9.5  |
|                               | 100 ng/mL     | 55.1       | 5.4  | 0.606          | 6.7  |               |      |
|                               | Average       | 51.2       | 11.1 | 0.619          | 7.7  |               |      |
| IS2                           | 75 ng/mL      | 65.1       | 8.7  | 0.812          | 6.2  | -             | -    |



# LLOQ (1)



# LLOQ (2)



# Validation: Response Function

| Quality characteristics                                | Method 1                                                                                                                                        | Method 2                                   | Method3                                    |
|--------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------|--------------------------------------------|
| Studied concentration domain (ng/mL) (E/EAT)           | 0.1 (LLOQ) to 150 (ULOQ) / 0.1 (LLOQ) to 100 (ULOQ)                                                                                             |                                            |                                            |
| No. of calibration levels/(conc. in ng/mL) (E/EAT)     | 8 / (L1-0.1 / L2-0.5 / L3-1 / L4-10 / L5-25 / L6-50 / L7-100 / L8-150)<br>8 / (L1-0.1 / L2-0.5 / L3-1 / L4-10 / L5-25 / L6-50 / L7-75 / L8-100) |                                            |                                            |
| Regression fit (E/EAT)                                 | linear<br>linear                                                                                                                                | linear<br>linear                           | linear<br>linear                           |
| Weighing regression (E/EAT)                            | $1/x^2$<br>$1/x^2$                                                                                                                              | $1/x^2$<br>$1/x^2$                         | $1/x^2$<br>$1/x^2$                         |
| Regression parameters ( $y = Bx + A$ ) (E/EAT)         | B=0.0299; A=0.00189<br>B=0.0127; A=0.0000036                                                                                                    | B=0.0269; A=0.00069<br>B=0.0087; A=0.00025 | B=0.0206; A=0.00105<br>B=0.0269; A=0.00036 |
| Correlation coefficient ( $r_{xy}$ ) (E/EAT)           | 0.9905<br>0.9942                                                                                                                                | 0.9941<br>0.9928                           | 0.9937<br>0.9938                           |
| S/N ratio (at 0.1 ng/mL) (E/EAT)                       | 8.7<br>4.1                                                                                                                                      | 55.8<br>21.5                               | 18.0<br>5.9                                |
| Minimum RSD% per concentration level (level) (E/EAT)   | 1.1% (L6)<br>1.1% (L8)                                                                                                                          | 0.8% (L3)<br>0.45% (L7)                    | 1.6% (L8)<br>2.6% (L8)                     |
| Maximum RSD% per concentration level (level) (E/EAT)   | 5.4% (L1)<br>8.9% (L1)                                                                                                                          | 11.5% (L1)<br>8.1% (L1)                    | 14.75% (L1)<br>9.7% (L1)                   |
| Minimum % Bias per concentration level (conc.) (E/EAT) | -9.7% (L2)<br>-4.98% (L3)                                                                                                                       | -10.1% (L2)<br>-8.9% (L4)                  | -6.1% (L3)<br>-7.1% (L2)                   |
| Maximum % Bias per concentration level (conc.) (E/EAT) | 13.4% (L8)<br>10.9% (L8)                                                                                                                        | 9.5% (L8)<br>10.8% (L8)                    | 5.4% (L7)<br>6.0% (L6)                     |

# Validation: Precision

| Quality characteristics                                   | Method 1                                                                           | Method 2                   | Method3                     |
|-----------------------------------------------------------|------------------------------------------------------------------------------------|----------------------------|-----------------------------|
| No. QC levels (number /concentration in ng/mL)<br>(E/EAT) | 5 (QC1-0.1/QC2-0.3/QC3-5/QC4-30/QC5-75)<br>5 (QC1-0.1/QC2-0.3/QC3-5/QC4-30/QC5-60) |                            |                             |
| Intraday minimum RSD% (QC level) (n=10)<br>(E/EAT)        | 1.02% (QC5)<br>0.63% (QC5)                                                         | 0.57% (QC4)<br>0.79% (QC4) | 0.95% (QC4)<br>3.15% (QC3)  |
| Intraday maximum RSD% (QC level) (n=10)<br>(E/EAT)        | 4.9% (QC2)<br>6.9% (QC1)                                                           | 8.2% (QC1)<br>6.2% (QC1)   | 5.8% (QC1)<br>7.0% (QC1)    |
| Intraday minimum averaged % bias (QC level)<br>(E/EAT)    | -12.6% (QC3)<br>-6.7% (QC3)                                                        | -7.5% (QC1)<br>-1.5% (QC3) | -7.3% (QC2)<br>-8.5% (QC3)  |
| Intraday maximum averaged % bias (QC level)<br>(E/EAT)    | 7.7% (QC5)<br>6.3% (QC5)                                                           | 8.9% (QC4)<br>12.9% (QC 5) | 1.3% (QC4)<br>1.1% (QC1)    |
| Interday minimum RSD% (QC level) (n=6)<br>(E/EAT)         | 4.2% (QC5)<br>4.5% (QC4)                                                           | 1.9% (QC4)<br>2.96% (QC5)  | 3.2% (QC4)<br>3.0% (QC3)    |
| Interday maximum RSD% (QC level) (n=6)<br>(E/EAT)         | 12.9% (QC1)<br>11.4% (QC1)                                                         | 6.3% (QC1)<br>8.2% (QC1)   | 15.5% (QC1)<br>9.8% (QC1)   |
| Interday minimum averaged % bias (QC level)<br>(E/EAT)    | -8.2% (QC3)<br>-4.2% (QC3)                                                         | -9.2% (QC1)<br>-7.2% (QC2) | -11.9% (QC2)<br>-7.9% (QC2) |
| Interday maximum averaged % bias (QC level)<br>(E/EAT)    | 7.8% (QC5)<br>7.2% (QC5)                                                           | 4.2% (QC5)<br>8.01% (QC1)  | 4.3% (QC4)<br>4.8% (QC5)    |

# Comparison of results from incurred samples

**Bioequivalence Study:** Single dose, randomized, open-label, 2 periods, 2 treatments, 2 sequences, cross-over trial with 14 days wash-out between periods I and II, fasting conditions.

**Pharmaceutical formulations:** Tablets

**Dose:** 10 mg

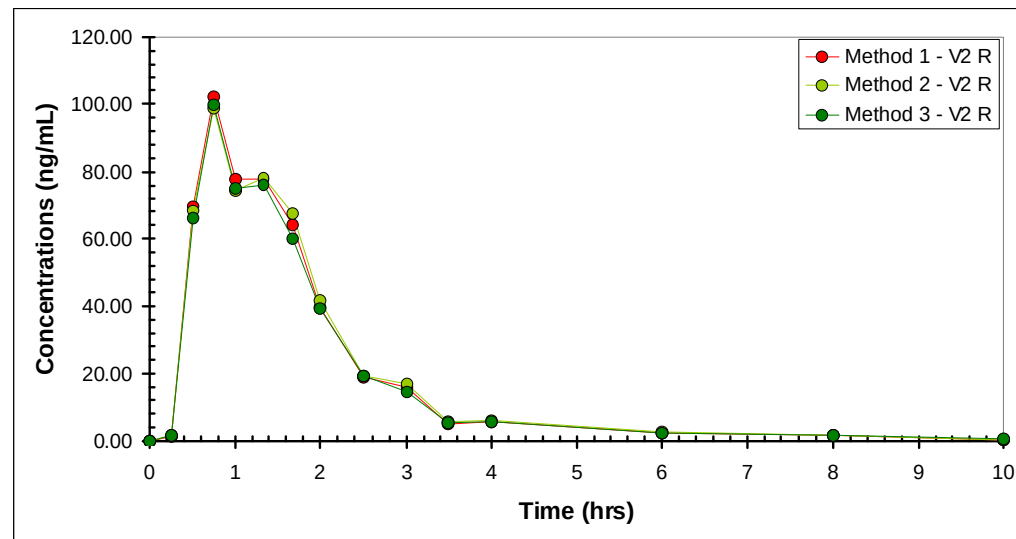
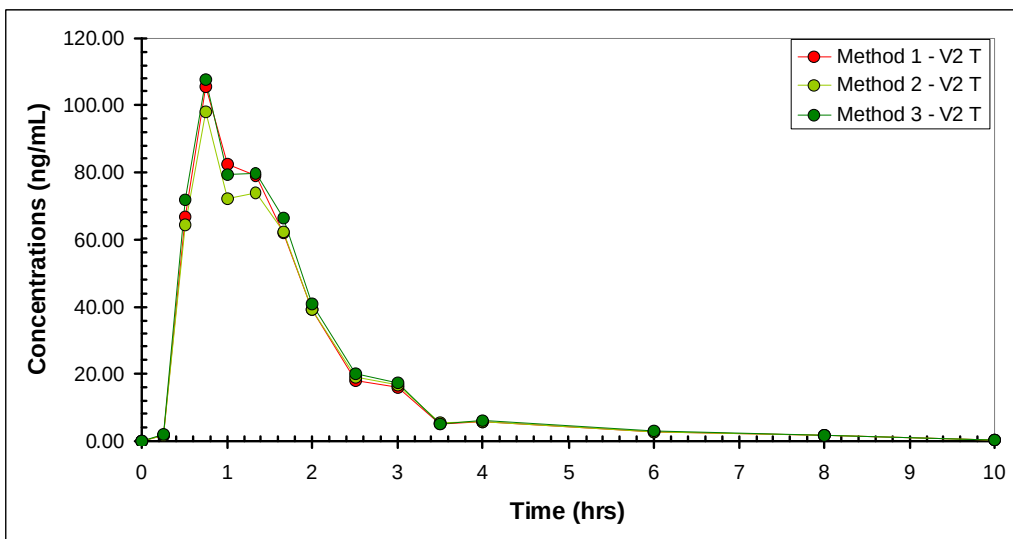
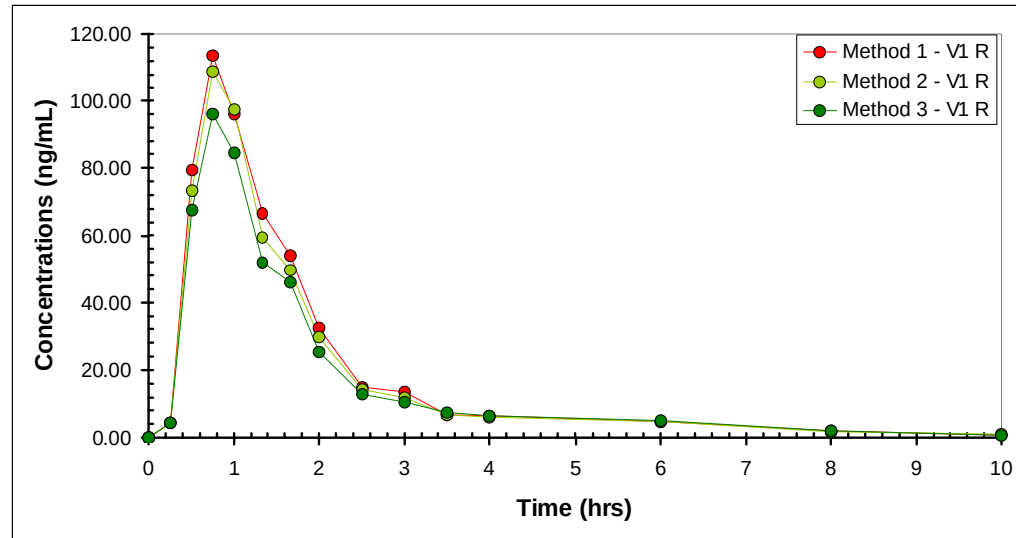
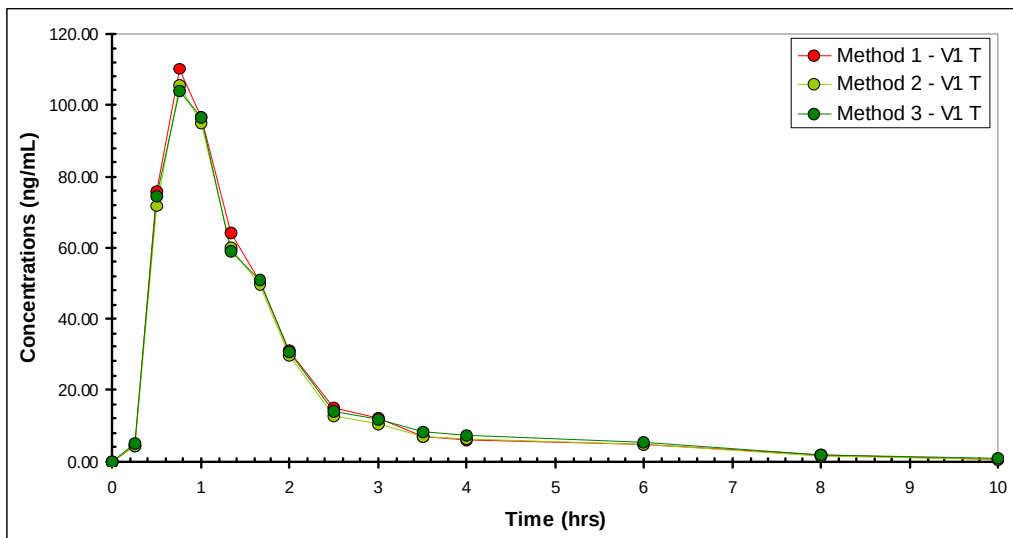
**Number of Healthy Volunteers:** 26

**Selected volunteers:** 2 (both phases, Reference & Tested)

**Sample withdrawal:** before the oral administration and 0.25 – 0.5 – 0.75 - 1 – 1.33 – 1.66 - 2 – 2.5 - 3 – 3.5 - 4 – 6 – 8 – 10 – 12 – 16 - 24 – 48 - 72 hours after administration

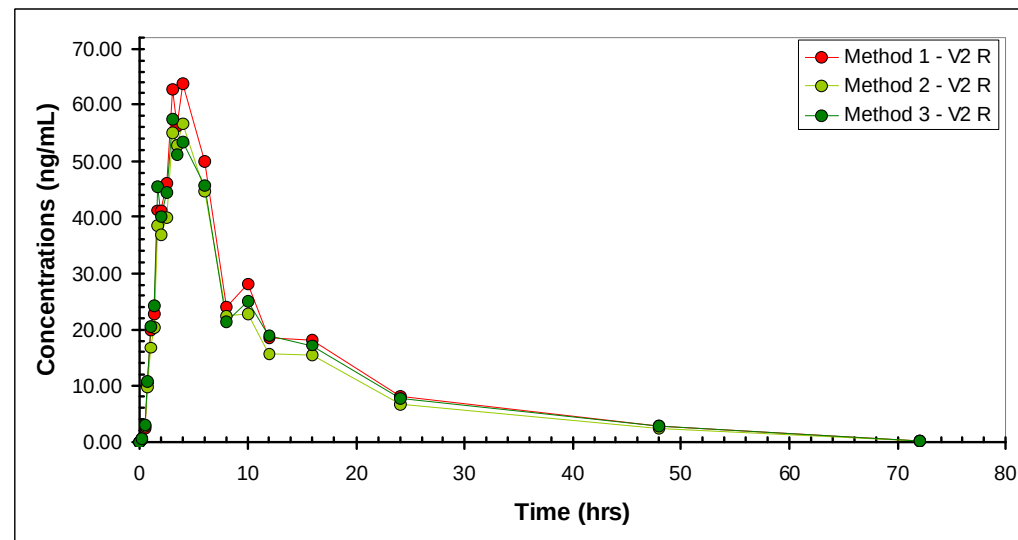
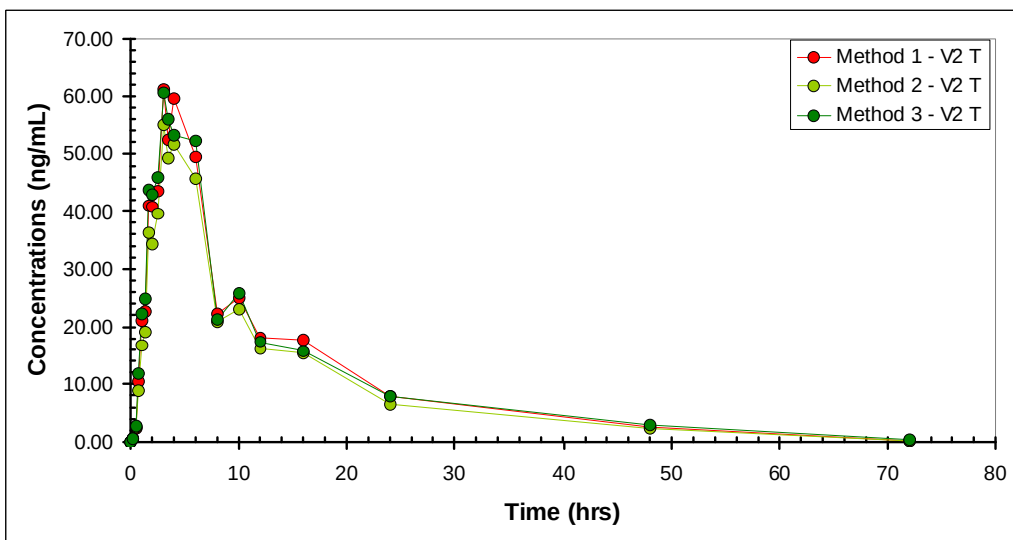
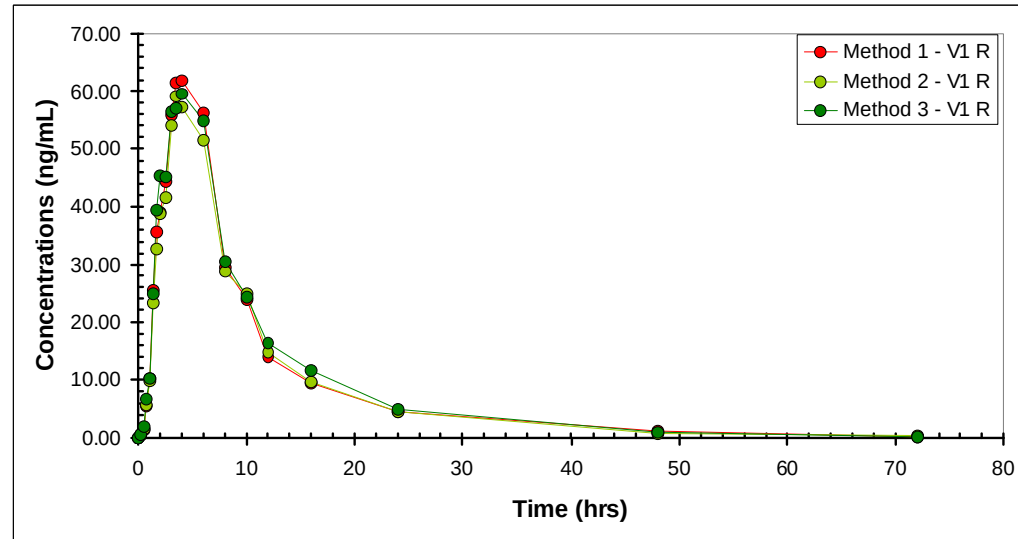
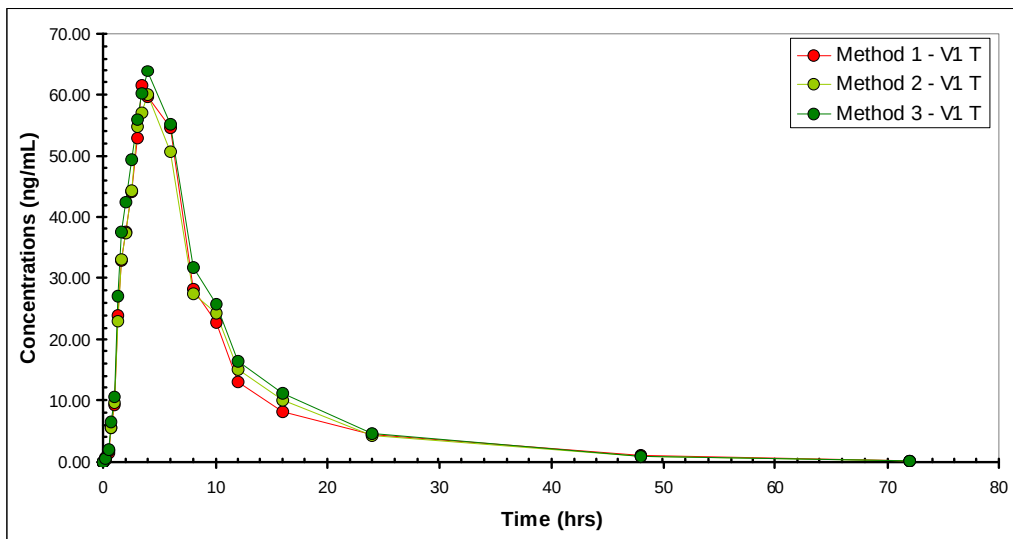
**Protocol:** acceptance from the Romanian Drug Agency & National Ethics Committee.

# Comparison: Visual (Enalapril)

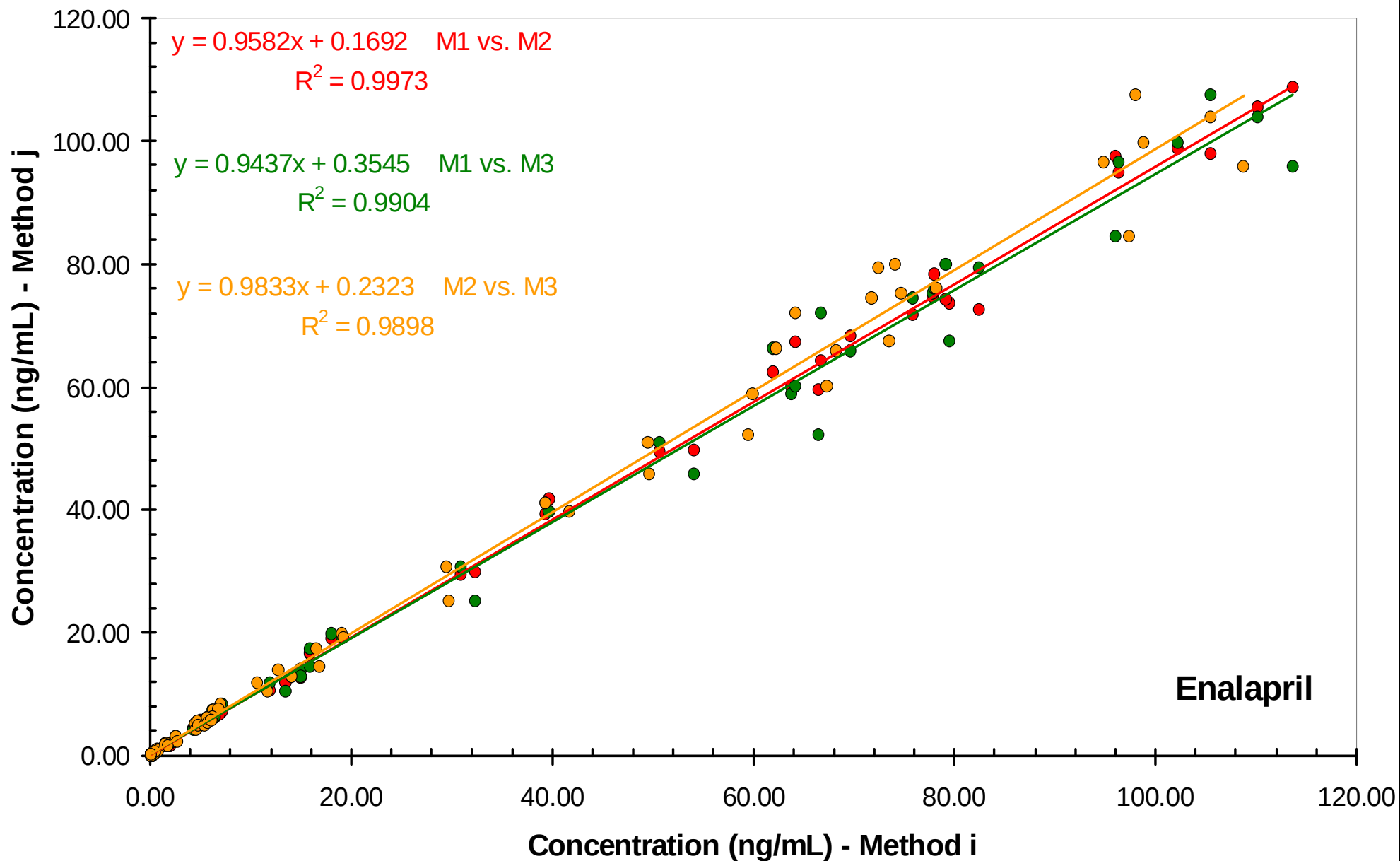




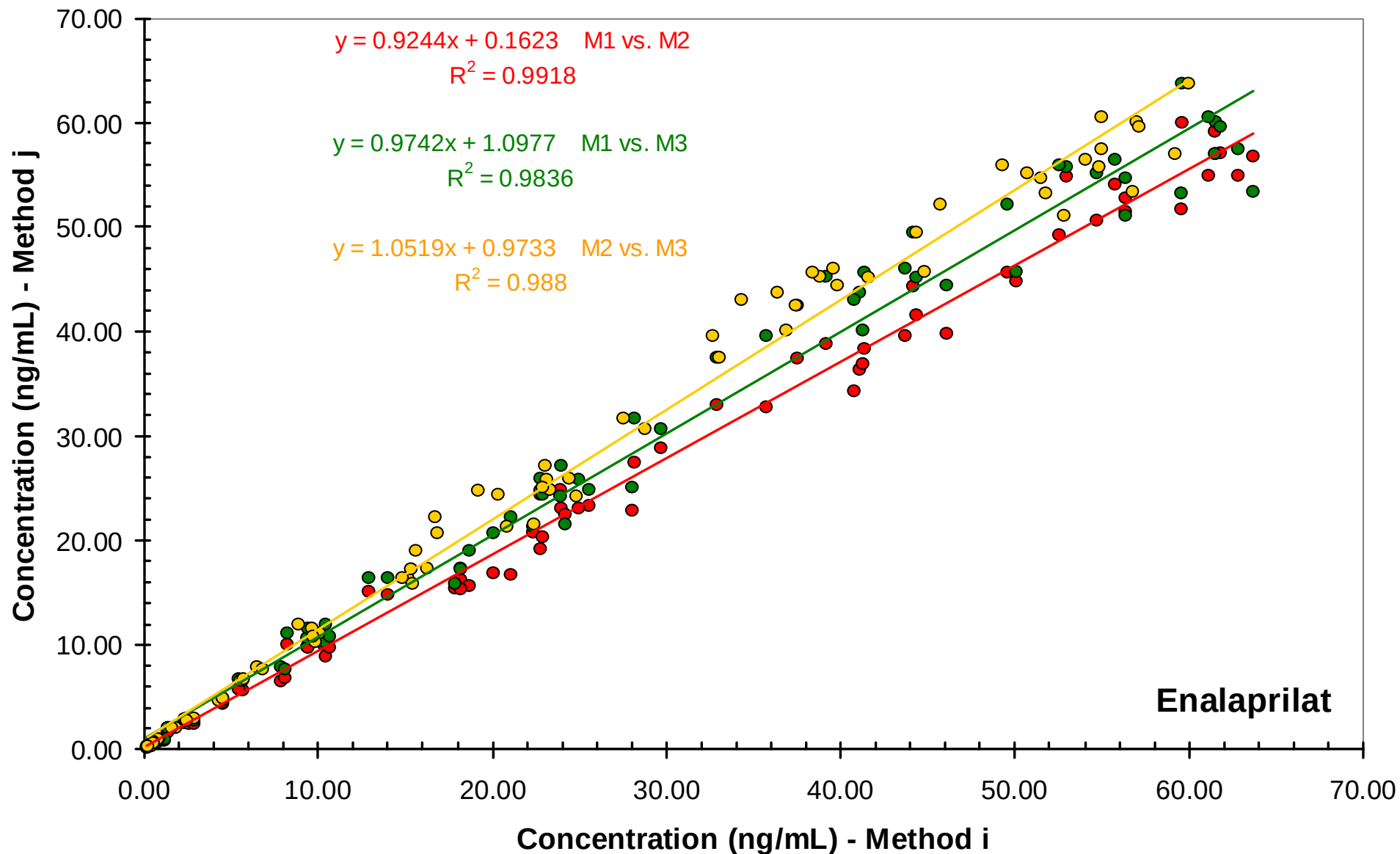
# Comparison: Visual (Enalaprilat)



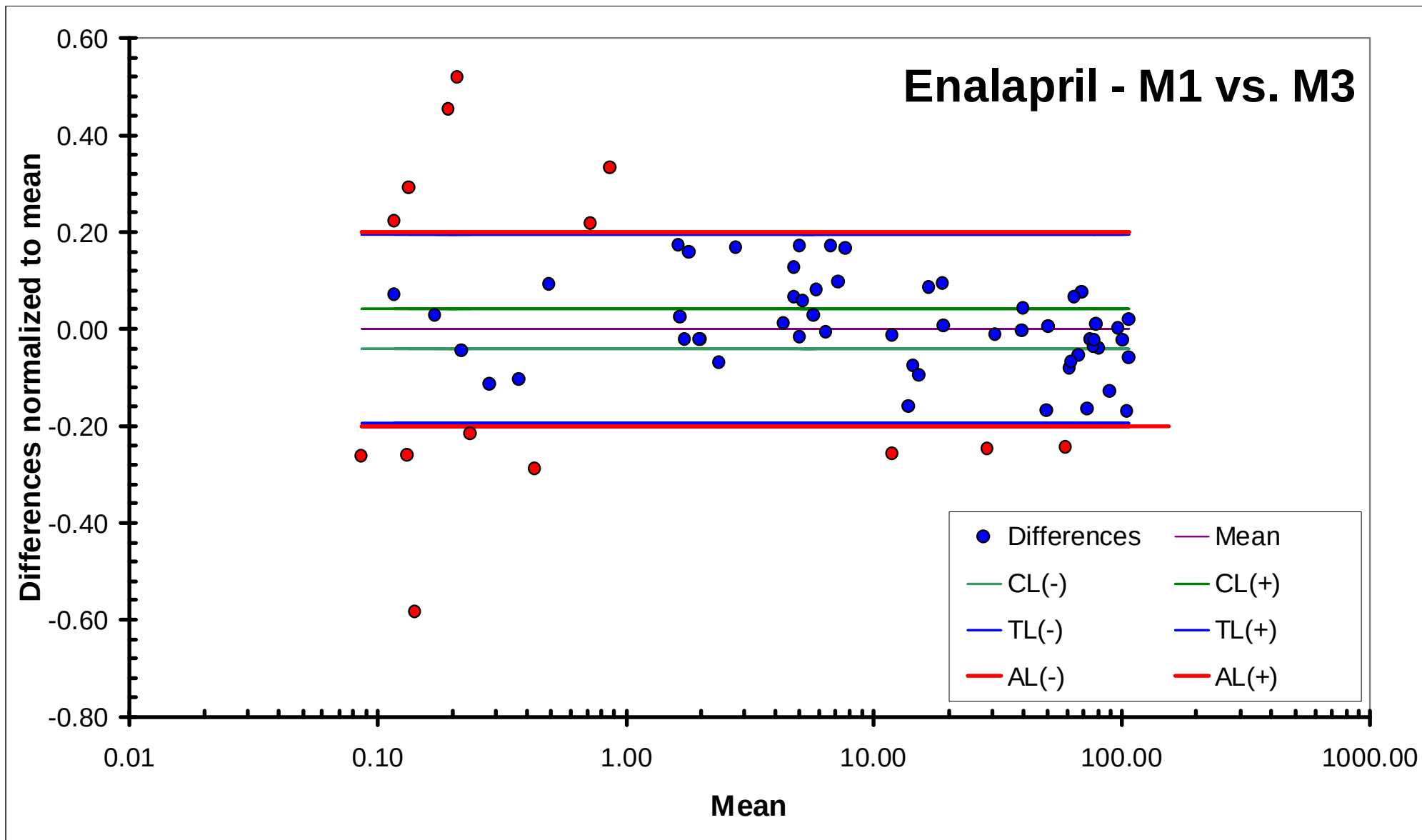
# Comparison: Linear Regression (Enalapril)



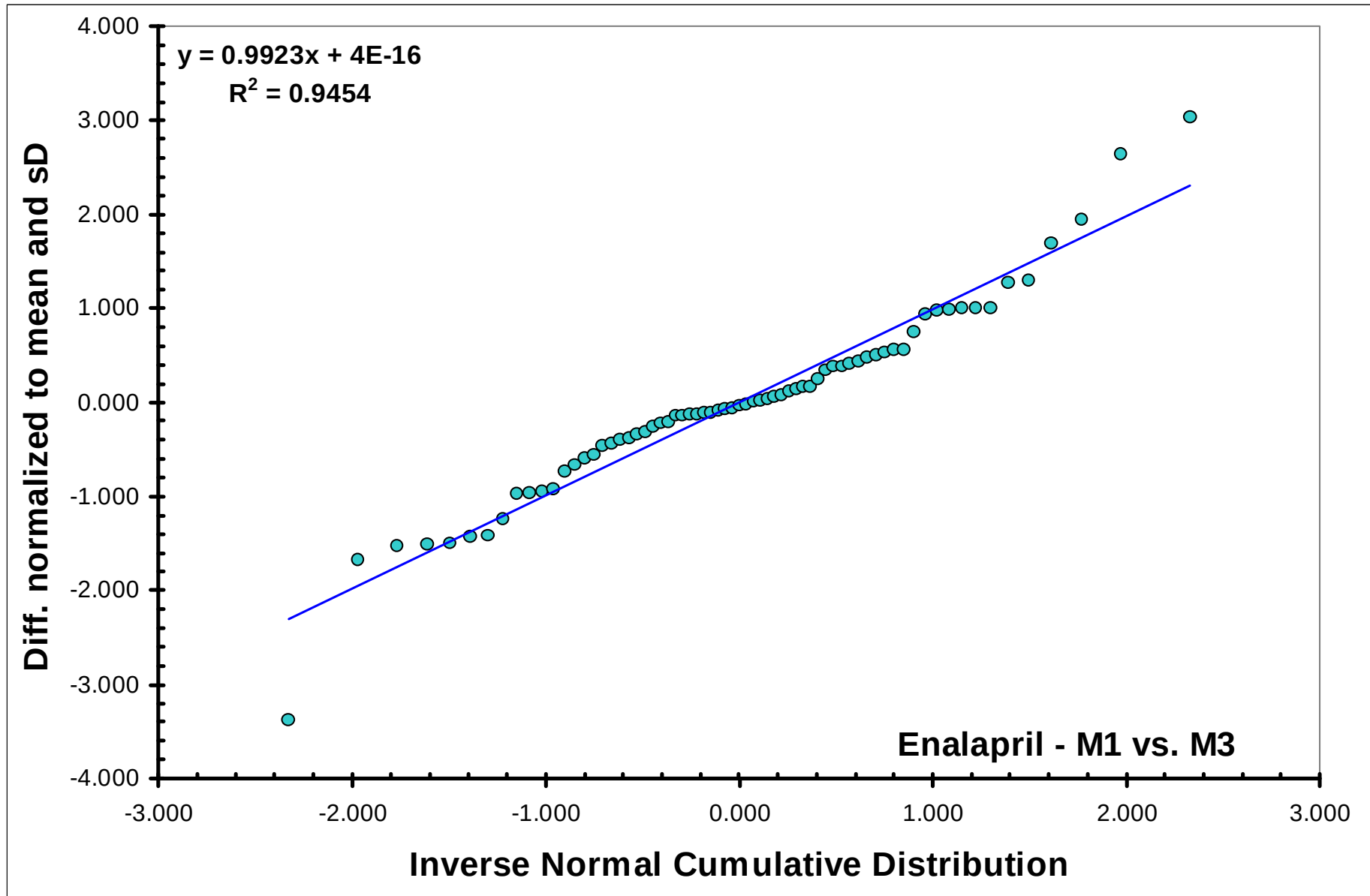
# Comparison: Linear Regression (Enalaprilat)



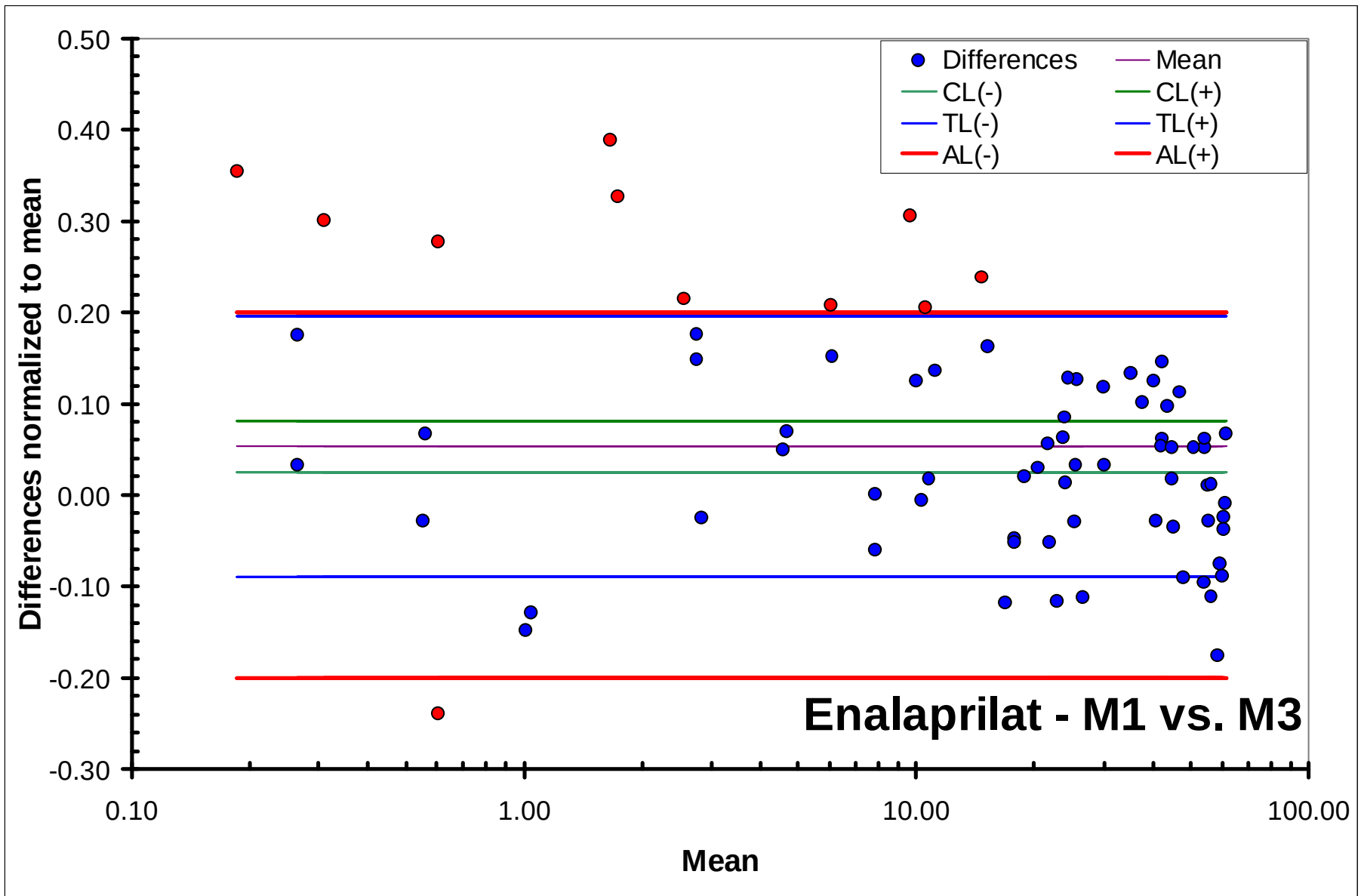
# Comparison: Bland Altman (Enalapril)



# Comparison: Probability Plots (Enalapril)

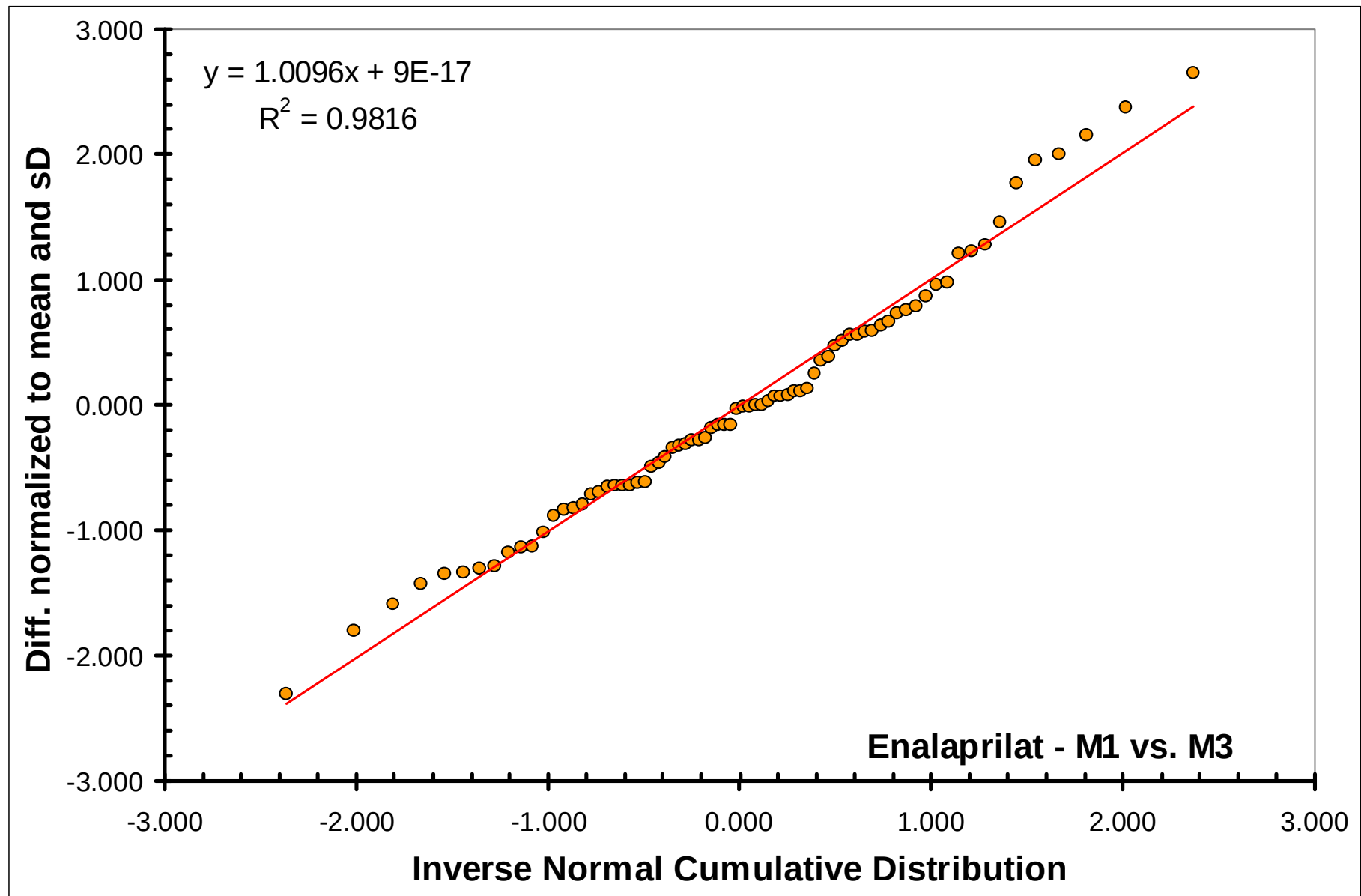


# Comparison: Bland Altman (Enalaprilat)





# Comparison: Probability Plots (Enalaprilat)



# Comparison: Bland Altman

| Parameter                                  | Method 1 vs. Method 2 |             | Method 1 vs. Method 3 |             | Method 2 vs. Method 3 |             |
|--------------------------------------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|
|                                            | Enalapril             | Enalaprilat | Enalapril             | Enalaprilat | Enalapril             | Enalaprilat |
| Number of pairs                            | 69                    | 76          | 69                    | 76          | 69                    | 76          |
| Minimum of the means                       | 0.10                  | 0.20        | 0.09                  | 0.19        | 0.09                  | 0.20        |
| Maximum of the means                       | 112.0                 | 60.3        | 107.0                 | 61.72       | 104.63                | 61.90       |
| Average of the mean normalized differences | -0.0234               | -0.0600     | 0.0001                | 0.0534      | 0.0235                | 0.1135      |
| S <sub>D</sub>                             | 0.1323                | 0.1226      | 0.1719                | 0.1267      | 0.1394                | 0.0997      |
| Confidence Limit (-)                       | -0.0546               | -0.0875     | -0.0405               | 0.0249      | -0.0094               | 0.0911      |
| Confidence Limit (+)                       | 0.0078                | -0.0324     | 0.0406                | 0.0819      | 0.0564                | 0.1359      |
| Tolerance limit (-)                        | -0.1700               | -0.2000     | -0.1959               | -0.0896     | -0.1354               | 0.0011      |
| Tolerance limit (+)                        | 0.1300                | 0.0800      | 0.1961                | 0.1964      | 0.1824                | 0.2259      |
| No. of pairs out of Acceptance Limits      | 10                    | 7           | 14                    | 11          | 8                     | 13          |
| % of pairs out of Acceptance Limits        | 14.5                  | 9.21        | 20.3                  | 14.5        | 11.6                  | 17.1        |
| CV%                                        | 9.35                  | 8.67        | 12.16                 | 8.96        | 9.86                  | 7.05        |
| Distribution of errors                     | Normal                | Normal      | Normal                | Normal      | Normal                | Normal      |
| Slope                                      | 0.9911                | 0.9900      | 0.9454                | 1.0096      | 1.0115                | 0.9708      |
| R ^2                                       | 0.9430                | 0.9437      | 0.9923                | 0.9816      | 0.9822                | 0.9075      |
| No. of outliers                            | 1                     | 2           | 1                     | 0           | 0                     | 1           |
| Status of the Bland-Altman approach        | Pass                  | Pass        | Pass                  | Pass        | Pass                  | Pass        |
| No. of pairs out of 80-120% interval*      | 9                     | 6           | 13                    | 11          | 9                     | 20          |
| % of pairs out of 80-120% interval*        | 13.0                  | 7.9         | 18.8                  | 14.5        | 13                    | 26.3        |

\* when comparison is not made with respect to the mean, but with respect to the absolute values determined by the first method.

**J.M. Bland, D.G. Altman, Lancet, 327 (1986) 307.**

**D.J. Altman, J.M. Bland, Clin. Chem., 48 (2002) 801.**

# Conclusions

- 1. All analytical alternatives behave similarly.**
- 2. “Greening” of the bioassay is feasible:**
  - Protein precipitation with ACN was replaced by LLE in 1-Octanol
  - LVI of diluents non miscible with the M.Ph. is feasible
  - PC/EtOH (7/3) successfully replaces ACN as organic modifier
  - Small modification of the gradient profile is needed when shifting from CAN to PC/EtOH
- 3. No compromise in performance criteria is made.**

# **The speaker acknowledges:**

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PNII\_ID\_PCE\_2011\_3\_0152 / C. no. 310/2011.

# **Thank you for your patience and attention!**

